

Vectron International**Filter specification****TFS 707****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance:		
Input:	50	Ω
Output:	50	Ω

Characteristics

Remark:

The maximum attenuation in the pass band is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 707,0 MHz without any tolerance or limit. The values of absolute attenuation a_{abs} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		typ. value		tolerance / limit		
Insertion loss	a_e	0,85	dB	max.	3,0	dB
Nominal frequency	f_N	-			707,0	MHz
Passband	PB	-		$f_N \pm$	10,0	MHz
Pass band variation		0,81	dB	max.	2,0	dB
Absolute attenuation	a_{abs}					
100 MHz ... 680 MHz		31	MHz	min.	25	dB
727 MHz ... 866 MHz		34	MHz	min.	15	dB
866 MHz ... 886 MHz		34	MHz	min.	25	dB
886 MHz ... 2000 MHz		30	MHz	min.	20	dB
Group delay ripple **		16**	ns	max.	40	ns
Phase linearity within PB **		0,3**	°rms	max.	2	°rms
Return loss within PB		14,5	MHz	min.	12	dB
Input power level		-		max.	20	dBm
Operating temperature range	OTR	-			- 10 °C ... + 85 °C	
Storage temperature range		-			- 40 °C ... + 85 °C	
Temperature coefficient of frequency	TC_f *	-42	ppm/K		-	

*) $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{T0}(\text{MHz})$

***) over any 1,25 MHz continuous bandwidth within passband

Generated:**Checked / Approved:**

Vectron International GmbH & Co. KG

Potsdamer Straße 18

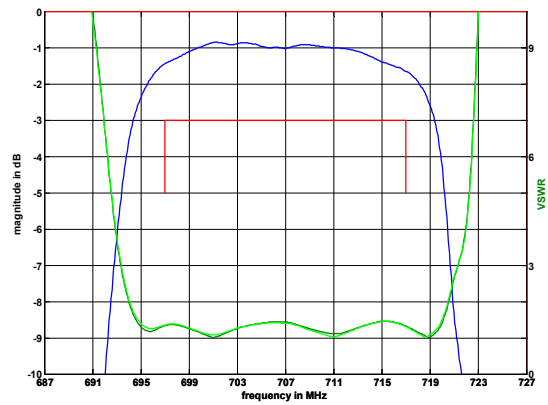
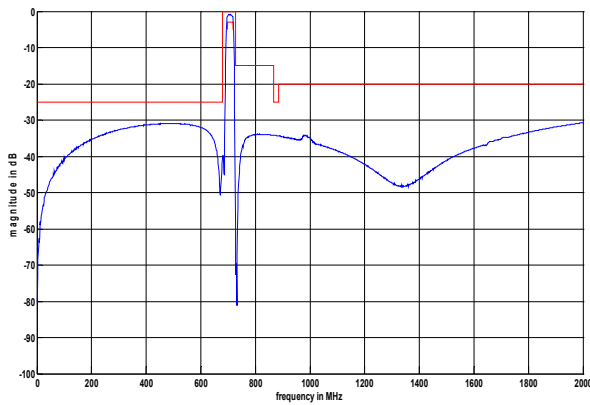
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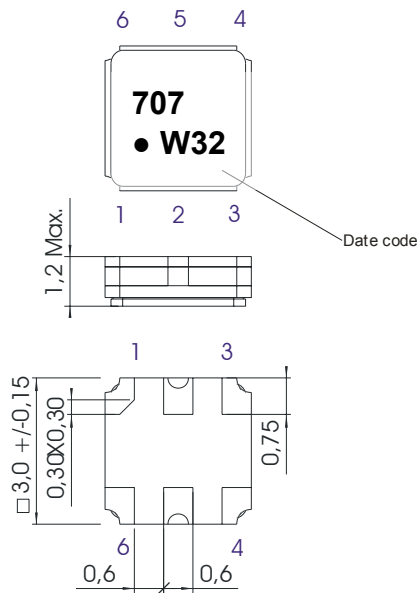
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Filter characteristic



Construction and pin connection

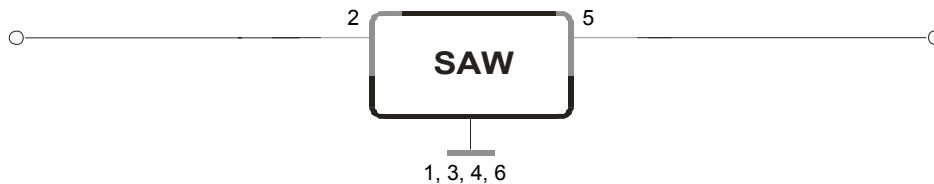
(All dimensions in mm)



- 1 Ground
- 2 Input
- 3 Ground
- 4 Ground
- 5 Output
- 6 Ground

Date code: Year + week
 W 2008
 X 2009
 A 2010
 ...

50 Ω Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;
5. ESD ANSI/ESD S20.20-1999, class 1A for HBM

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

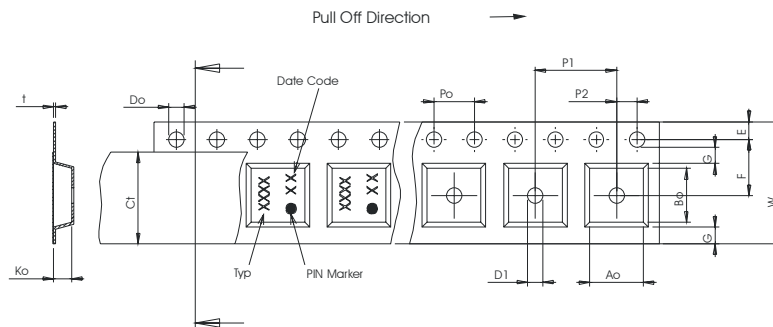
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel:	9000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

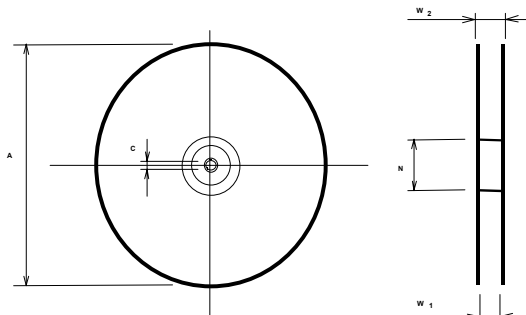
Tape (all dimensions in mm)

- W : 8,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 3,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 4,00 ± 0,1
- D1(min) : 1,50
- Ao : 3,25 ± 0,1
- Bo : 3,25 ± 0,1
- Ct : 5,5 ± 0,1



Reel (all dimensions in mm)

- A : 330
- W1 : 8,4 +1,5/-0
- W2(max) : 14,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



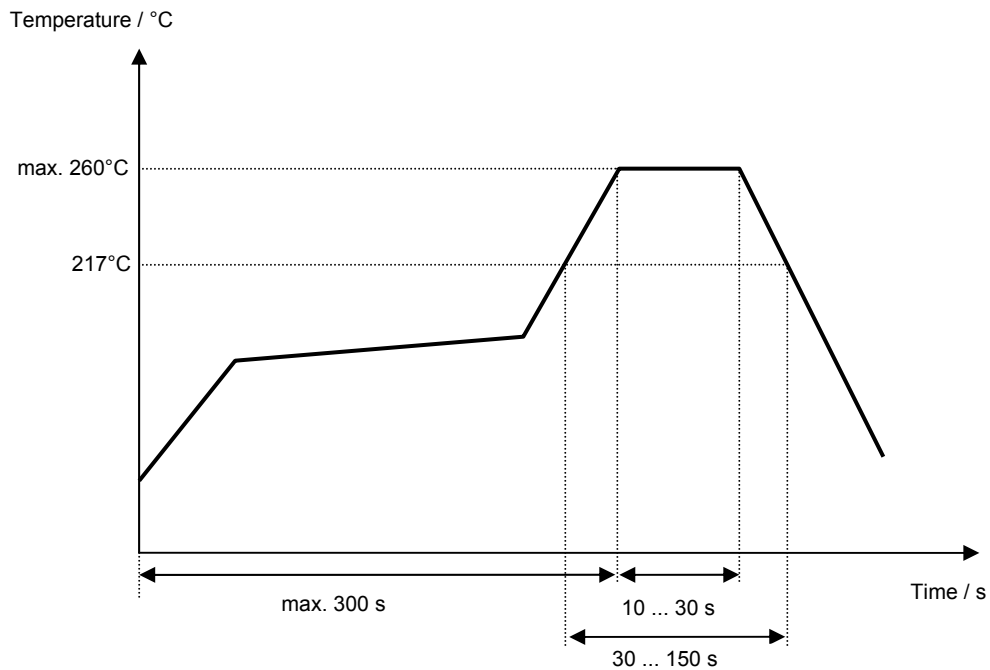
The minimum bending radius is 45 mm.

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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile

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History

Version	Reason of Changes	Name	Date
1.0	- Generation of development specification	Strehl	27.09.2007
1.1	- Change stability characteristics	Strehl	08.10.2007
1.2	- Change return loss	Strehl	05.02.2008
1.3	- Generation of filter specification	S.Springfeldt	08.08.2008